

# PUBLIC AUCTION

# CORPORATE ASSETS INC

### PRECISION-TECH LIMITED









2 PLANT SALE - MULTI-MILLION DOLLAR 1500 LOT EVENT!

LATE MODEL MULTI-AXIS PRECISION TURNING & MACHINING FACILITY

DATE

TIME

LOCATION

Wednesday, December 5, 2012

10:30 A.M. EST

305 Industrial Road Cambridge, Ontario N3H 4R7

### LATE MODEL 4 SPINDLE CNC HIGH PRECISION LATHES



KITAKO HS4200i CNC 4 spindle lathe



KITAKO HS4200i CNC 4 spindle lathe

**EACH MACHINE REPLACES FOR 550K** 



View of indexing chucks

### **4 SPINDLE CNC LATHES**

KITAKO (2007) HS4200i CNC 4 spindle lathe with FANUC 18i-TB CNC control, with gantry robot and pallet stocker, 7.87" maximum turning diameter, 3.94" maximum turning length, (4) 8" chucks, travels: X-6.3", Z-9.84", speeds to 4,500 rpm, rapid traverse 945 IPM, high speed gantry loading feed rates of 6,700 IPM, (2) 8 station turrets, (16) station auto stocker panel, chip conveyor s/n 41031

KITAKO (2006) HS4200i CNC 4 spindle lathe with FANUC 18i-TB CNC control, with gantry robot and pallet stocker, 7.87" maximum turning diameter, 3.94" maximum turning length, (4) 8" chucks, travels: X-6.3", Z-9.84", speeds to 4,500 rpm, rapid traverse 945 IPM, high speed gantry loading feed rates of 6,700 IPM, (2) 8 station turrets, (10) station auto stocker panel, chip conveyor s/n 41001

### LATE MODEL & LARGE CAPACITY CNC HORIZONTAL MACHINING CENTERS



NIIGATA SPN63A CNC 4 axis twin pallet horizontal machining center



NIIGATA SPN63A CNC 4 axis twin pallet horizontal machining center



View of NIIGATA 60 station ATC



View of NIIGATA spindle and pallet

# CNC HORIZONTAL MACHINING CENTERS

NIIGATA (2006) SPN63A CNC 4-axis twin pallet horizontal machining center with FANUC 16iMB CNC control, travels: X-39.37", Y-34.65", Z-32.68", (2) 24.8" x 24.75" pallets, speeds to 8,000 RPM, thru spindle coolant, 2,646 lbs. max. load capacity, (60) ATC, CAT 50 taper, chip conveyor s/n 46600340

NIIGATA (2004) SPN63A CNC 4-axis twin pallet horizontal machining center with FANUC 16iMB CNC control, travels: X-39.37", Y-34.65", Z-32.68", (2) 24.8" x 24.75" pallets, speeds to 12,000 RPM, thru spindle coolant, 2,646 lbs. max. load capacity, (60) ATC, CAT 50 taper, chip conveyor s/n 46600301



### LARGE OFFERING OF CNC TWIN AND SINGLE SPINDLE LATHES



DOOSAN V740 CNC vertical lathe





HWACHEON ECO-5V 2SP twin spindle CNC vertical HWACHEON ECO-5V 2SP twin spindle CNC vertical lathe



**HWACHEON** ECO-2SP3 CNC twin spindle lathe



**HWACHEON** ECO-2SP3 CNC twin spindle lathe



**OKUMA** HOWA ACT 2SP V3 twin spindle CNC vertical



DOOSAN DOOTURN 2SP-3V twin spindle CNC vertical

### TWIN SPINDLE CNC LATHES

(3) HWACHEON ECO-2SP3 CNC twin spindle turning lathes with FANUC OT CNC control,12.2" max. turning diameter, 8.27" max. turning length, travels: X:-8.27", Z-9.06", (2) front-facing spindles, (2) 8 position turrets, (2) 10" chucks, speeds to 2,000 rpm, s/n M0-76342F-01, n/a

**HUGE QUANTITY OF VERTICAL &** HORIZONTAL CNC **TURNING CENTERS** 

### **CNC VERTICAL LATHES**

DOOSAN (2004) V740 CNC vertical lathe with FANUC 21i-TB CNC control, 31.5" swing, 29.13" max. turning diameter, 29.92" max. turning length, travels:X-14.96", Z-29.92", (12) station turret, rapid traverse 787 IPM, chip conveyor, s/n LVH 1008

DOOSAN DOOTURN 2SP-3V twin spindle CNC vertical lathe with FANUC O-TT CNC control, (2) 13" chucks, 16" max. turning dia, 18" max turning height, s/n LTC 0055 (2) HWACHEON ECO-5V 2SP twin spindle CNC vertical lathe with FANUC O-T CNC control, 31.1" swing, 21.65" max. turning diameter, 15.8" max. turning length, speeds to 1,500 rpm, travels:X-11.8", Z-21.26", 18" & 15" chucks s/n M0-883-42A-27. M0883-42B-27

OKUMA HOWA ACT 2SP V3 twin spindle CNC vertical lathe with FANUC 18T CNC control, (2) 12" chucks, 16" max. turning dia, 16" max turning height, s/n 30455

OM (1994) CNC vertical lathe with FANUC O-TC CNC control, 23.25" chuck, 17.72" max turning length, (6) position turret, 440 lbs. max load, s/n MS-901013

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CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

### **EXCEPTIONAL OFFERING OF HIGH PRECISION CNC TURNING CENTERS**



NAKAMURA-TOME TW-20 CNC twin spindle turning center



NAKAMURA-TOME TW-20 CNC twin spindle turning center



MORI SEIKI SL-35B/750 CNC turning center



NAKAMURA-TOME TMC-20 CNC turning center



GILDEMEISTER CTX-400 S2 CNC turning center

### **CNC TURNING CENTERS**

**NAKAMURA-TOME** TW-20 CNC twin spindle turning center with FANUC 16-TT CNC control, 10.63" swing, 35" between centers, travels:X-6.89", Z-9.45", speeds to 5,000 rpm, (2) 12 station turrets, (6) station live tooling, twin 8" chucks, chip conveyor s/n W25209

**NAKAMURA-TOME** TW-20 CNC twin spindle turning center with FANUC O-TC CNC control, 10.63" swing, 35" between centers, travels:X-6.89", Z-9.45", speeds to 5,000 rpm, (2) 12 station turrets, (6) station live tooling, twin 6" chucks, chip conveyor s/n 24910

**NAKAMURA-TOME** TMC-20 CNC turning center with FANUC CNC control, 15.7" swing, 23.6" between centers, (8) station turret, tail stock, chip conveyor s/n 19812

GILDEMEISTER (2001) CTX-400 S2 CNC turning center with HEIDENHAIN 4290 CNC control, 11.82" max. turning dia., 19.7" max turning length, 2.56" bar cap., speeds to 5000 RPM, 12 position turret, 10" chuck, tailstock, coolant, chip conveyor s/n 01160010211

MORI SEIKI SL-35B/750 CNC turning center with FANUC MF-T6 CNC control, 23.62" swing, 35.04" between centers, travels:X-12.72", Z-33.6", speeds to 3,500 rpm, 3.15" spindle bore, (10) station turret, 12" chuck, tailstock, chip conveyor s/n 1230

### HUGE ASSORTMENT OF CNC TURNING EQUIPMENT AVAILABLE



MORI SEIKI SL-25B/750 CNC turning MORI SEIKI SL-5H CNC turning center center





HARDINGE CHNCI CNC lathe



GOODWAY GCL-2L CNC turning center



TONG TAI TNL-65L CNC turning center



SHIMADA 2SI-6 CNC lathe



MAZAK MULTIPLEX 620 6-axis, double opposed spindle CNC turning center

### **APPRAISAL SERVICES**

What's the real value of your equipment? If you require a detailed appraisal for banking, insurance, or internal purposes, consult with the certified experts at Corporate Assets Valuations. We provide appraisal services anywhere in the world for all types of industrial manufacturing and processing equipment. Call us in complete confidence today with your requirements.

> (416) 962-9600 appraisals@corpassets.com

### **CNC LATHES & TURNING CENTERS**

MORI SEIKI SL-25B/500 CNC turning center with FANUC MF-T4 CNC control, 20.47" swing, 24.61" between centers, travels:X-62.99", Z-23.23", speeds to 3,500 rpm, 3.15" spindle bore, (10) station turret, 10" chuck, tailstock, chip conveyor s/n 4938

MORI SEIKI (1984) SL-5H CNC turning center with FANUC 6T CNC control, 8" chuck, 24.4" swing over bed, 14.2" max turning diameter, 26" between centers, coolant, chip conveyor s/n n/a

GOODWAY (1998) GCL-2L CNC turning center with FANUC OT CNC control, 16.75" swing, 8.6" max. turning dia., 2" bore, speeds to 4500 RPM, 12 station turret, 8" chuck, coolant, chip conveyor s/n 791312

TONG TAI (1996) TNL-65L CNC turning center with FANUC OT CNC control, 11.82" max turning dia,, travels; X-9.85", Z-9.85", speeds to 4500 RPM, coolant, chip conveyor s/n

MAZAK (1994) MULTIPLEX 620 6-axis, double opposed spindle CNC turning center with MAZATROL EIA TA CNC control, 15.35" swing, 10.24" max turning dia, 46.45" max dist between spindles, 20.87" max turning length, 2" max bar cap, (2) 12 station turrets, (2) 8.5" chucks, coolant s/n 110679

SHIMADA (1997) 2SI-6 (2) indexing spindle CNC lathe with FANUC 21-T CNC control, (2)  $\tilde{6}''$  chucks, 8 station turret, 4.72" max. turning dia., 4.72" max. turning length, speeds to 4000 RPM, YMG automatic loader, coolant, chip conveyor s/n 65

HARDINGE CHNC-I CNC lathe with FANUC - OT CNC control, 14" swing over bed, 8" max turning dia, 14" max turning length, 8 station turret, 1.75" spindle bore, speeds to 5000 RPM, collet chuck, , coolant, s/n CN-4561-T-C

### LARGE CAPACITY CNC HORIZONTAL & VERTICAL MACHINING CENTERS



MATSUURA MC-900H-63-PC2S CNC twin pallet horizontal machining center



MITSUBISHI M-H50C CNC twin pallet horizontal machining center



MITSUBISHI M-H50D CNC twin pallet horizontal machining center



MATSUURA RA-IIF CNC twin pallet vertical machining center



View of MITSUBISHI spindle & pallet

# CNC HORIZONTAL MACHINING CENTERS

MATSUURA (1997) MC-900H-63-PC2S CNC twin pallet horizontal machining center with FANUC 15-M CNC control, travels: X-36.22", Y-28.34", Z-29.92", (2) 24.8" x 24.8" pallets, 2,640 lbs. max. load capacity, (50) ATC, CAT 50 taper, chip conveyor, s/n 970312484

**MITSUBISHI** M-H50C CNC twin pallet horizontal machining center with MITSUBSHI CNC control, travels: X-28.3", Y-24.8", Z-24.8", (2) 19.7" x 19.7" pallets, 1,760 lbs. max. load capacity, (60) ATC, CAT 50 taper, chip conveyor, s/n H50C011

MITSUBISHI M-H50D CNC twin pallet horizontal machining center with MITSUBSHI CNC control, travels: X-28.3", Y-24.8", Z-24.8", (2) 19.7" x 19.7" pallets, 1,760 lbs. max. load capacity, (40) ATC, CAT 50 taper, chip conveyor, s/n CH2425

# CNC VERTICAL MACHINING CENTER

MATSUURA (1998) RA-IIF CNC twin pallet vertical machining center with YASNAC CNC control, 23.6" x 14.9" table, travels: X-23.62", Y-16.14", Z-18.5", speeds to 8,000 rpm, 550 lbs. max table capacity, (30) ATC, BT40 taper, shuttle table, chip conveyor s/n 980112901

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### LARGE CAPACITY CNC HORIZONTAL & VERTICAL MACHINING CENTERS



MITSUBISHI MC-500P CNC vertical machining center



MATSUURA RA-4F CNC vertical machining center



**MATSUURA** RA-2F CNC vertical machining center



**LEADWELL** MCV-OP CNC vertical machining center



**TOSHIBA** SHIBAURA JRV 450N CNC vertical machining center

# B4 THE STATE OF TH

VICTOR TNS-3H CNC turning center

### **VICTOR CNC TURNING CENTER**

**VICTOR** TNS-3H CNC turning center with FANUC 10T CNC control, 22" swing, 9.85" max turning dia, 19.7" max turning length, speeds to 2500 RPM, 10 station turret, coolant, chip conveyor s/n FA-1153

### **CNC VERTICAL MACHINING CENTERS**

**LEADWELL** MCV-OP CNC vertical machining center with FANUC-OM CNC control,  $25.62^{\circ}$  x  $13.87^{\circ}$  table, travels: X-19.68°, Y-13.77°, Z-15.75°, speeds to 6,000 rpm, (16) ATC, BT40 taper, chip conveyor s/n L29302017

TOSHIBA/SHBAURA (1998) JRV 450 CNC vertical machining center with TOSNUC T-888 CNC control, 35.46" X 17.73" table, travels; X-23.64", Y-16.15", Z-18.12", 24.03" max. dist. pallet to spindle, speeds to 6000 RPM, CAT 40 taper, 20 ATC, coolant, s/n 909714

TOSHIBA/SHBAURA (1997) JRV 450N CNC vertical machining center with TOSNUC T-888 CNC control, travels:X-28.34", Y-17.7", Z-18.5", 49" x 17.75" table, speeds to 6,000 rpm, 1,100 lbs. max table capacity, (20) ATC, 40 taper, s/n 909722

MITSUBISHI MC-500P CNC vertical machining center with MITSUBISHI CNC control, travels: X-19.69", Y-15.75", Z-15.75", 25.5" x 15" table, speeds to 6,000 rpm, (18) ATC, 40 taper, s/n C31035204

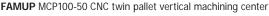
MATSUURA (1996) RA-4F CNC vertical machining center with MATSUURA i 80 CNC control, (2) 39.5" X 19.3" pallets, automatic pallet changer, travels; X-40.18", Y-20", Z-20", 28" max. dist. pallet to spindle, speeds to 8000 RPM, BT 40 taper, (30) ATC, coolant, chip conveyor s/n 950511643

MATSUURA (1997) RA-2F CNC vertical machining center with MATSUURA i 80 CNC control, (2) 23.6" X 14.9" pallets, automatic pallet changer, travels; X-23.62", Y-16.14", Z-18.5", 24.4" max. dist. pallet to spindle, speeds to 8000 RPM, BT 40 taper, 30 ATC, coolant, chip conveyor s/n 960812210

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### LARGE CAPACITY CNC TWIN PALLET VERTICAL MACHINING CENTERS







FAMUP MCP100E CNC twin pallet vertical machining center



FAMUP MCP100E CNC twin pallet vertical machining center



DAEWOO DVC-500 CNC vertical machining



HURCO BMC 40M CNC vertical machining center

# ALL LARGE CAPACITY **MACHINING CENTERS WERE VERY** WELL MAINTAINED

### **CNC VERTICAL MACHINING CENTERS**

FAMUP (2006) MCP100-50 CNC twin pallet vertical machining center with FANUC 18i-MB CNC control, (2) 39.37" x 17.71" pallets, travels: X-43.31", Y-19.69", Z-25.2", speeds to 10,000 rpm, 1323 max table capacity, (30) ATC, 40 taper, chip conveyor s/n M-100A64.06

FAMUP (2005) MCP100-50 CNC twin pallet vertical machining center with FANUC 18i-MB CNC control, (2) 39.37" x 17.71" pallets, travels: X-43.31", Y-19.69", Z-25.2", speeds to 10,000 rpm, 1323 max table capacity, (30) ATC, 40 taper, chip conveyor s/n M-100A65.05

FAMUP (2000) MCP100E CNC twin pallet vertical machining center with FANUC 18i-MB CNC control, (2) 39.37" x 17.71" pallets, travels: X-43.31", Y-19.69", Z-25.2", speeds to 10,000 rpm, 1323 lbs. max pallet capacity, (30) ATC, 40 taper, chip conveyor s/n 10063000

FAMUP (2000) MCP100E CNC twin pallet vertical machining center with FANUC 18i-MB CNC control, (2) 39.37" x 17.71" pallets, travels: X-43.31", Y-19.69", Z-25.2", speeds to 10,000 rpm, 1323 lbs. max pallet capacity, (30) ATC, 40 taper, chip conveyor s/n 10062500

### **CNC VERTICAL MACHINING CENTERS**

DAEWOO (2002) DVC-500 vertical machining center with FANUC 18i-M CNC control, (2) 33.8" X 22" tables, table indexer, travels, X-29", Y-20.1", Z-22.4", 30.7" max dist spindle to table, speeds to 10000 RPM, CAT 40 taper, 30 ATC, coolant, chip conveyor s/nAV5C0361

HURCO BMC 40M CNC vertical machining center with ULTIMAX 3 CNC control, 51.7" X 27.6" table, travels; X-40", Y-30", Z-22", 23.8" max. dist. pallet to spindle, speeds to 4000 RPM, CAT 40 taper, 30 ATC, coolant, s/n ZLL-9002065D

### LATE MODEL DEBURRING & PROCESS EQUIPMENT AVAILABLE



ACME (5) head, 66" rotary indexing automatic finishing cell

NATCO CARLTON G425 multi spindle drill



ACME (5) head, 66" rotary indexing automatic finishing cell



WEST MICHIGAN SPLINE 48 rack roller

### **ACME FINISHING CELL**

ACME (2007) (5) head, 66" rotary indexing automatic finishing cell with ALLEN BRADLEY PANELVIEW 1400E touch screen PLC control consisting of 66", 7 station rotary indexing table, (2) 2 HP vertical finishing heads, (3) 3 HP horizontal finishing heads, 142" X 192" X 104" enclosure, dust collector, program production rate 1,000,000 to 4,000,000 parts per year s/n 27706R

### **RACK ROLLER**

WEST MICHIGAN SPLINE 48 rack roller with ALLEN BRADLEY PANRLVIEW 550 PLC control, 48" max rack length, 3" max OD, 8" max borack box depth, 9" max opening s/n 2-545

### **MULTI SPINDLE DRILL**

NATCO CARLTON G425 multi spindle drill with 4 station rotary table, coolant, s/n 309

### THINKING OF HAVING AN AUCTION?

CONTACT CORPORATE ASSETS INC. TO SCHEDULE YOUR SALE OR TO SELL YOUR SURPLUS EQUIPMENT.
ALL ENQUIRIES ARE HELD IN STRICT CONFIDENCE.

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This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE

### HUGE QUANTITY OF AUTOMOTIVE RELATED MANUFACTURING EQUIPMENT



**MINSTER** S1-100-24-30 mechanical straight side press



DAKE 27-56S hydraulic thermal platen press



APEX vertical broach with chip conveyor



WEATHERLEY OIL GEAR XL75A horizontal broach



COLONIAL RG-84 broach sharpener



**COLONIAL** RD642C1 6 ton vertical broach



**COLONIAL** vertical broach



Partial view of broaches



Partial view of broaches

### 3 WAYS TO BID!

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### **PRESSES**

MINSTER S1-100-24-30 mechanical straight side press with 100 ton capacity, 37 SPM, 8" stroke, 6" adjustment, 22" shut height, air clutch, 12" x 12" windows s/n 20748

DAKE 27-56S hydraulic thermal platen press with 24" x 39"W platen, (11) 19" x 19" thermal platens, (2) BARBER-COLMAN CIMAC2 displays s/n na

### **BROACH DEPARTMENT**

**COLONIAL** RD642C1 6 ton vertical broach with 42" stroke s/n J5113709

**WEATHERLEY** OIL GEAR XL75A 25 ton horizontal broach with 75" stroke s/n 1822

**APEX** 15 ton dual head vertical broach w/ 36" stroke, chip conveyor s/n MD-3744

**COLONIAL** VBS-6-24 6 ton vertical broach with 24" stroke s/n M9139

COLONIAL vertical broach s/n na

**COLONIAL** RG-84 broach sharpener with 84" between centers s/n 68E7-1998 Large quantity of broaches available

### **VERY LARGE MACHINING & TURNING DEPARTMENT**



SOFIA C13/MB gap bed engine lathe



**HEIMAN** C11MT gap bed engine lathe



**TOS** SN 71C gap bed engine lathe



**BLANCHARD** 18 rotary surface grinder



CINICINNATI 350-20 centerless grinder



**WEBSTER & BENNETT** 48 DH vertical boring mill



FREEPORT surface grinder



FIRST vertical mill



**DARBERT** vertical mill

### PROXY BIDDING

If you are unable to

attend this auction, we would be pleased to act as your proxy. Please contact our office at (416) 962-9600 or visit our website for a proxy bid form, terms and additional information.

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### **LATHES**

**SOFIA** C13/MB gap bed engine lathe with 33" swing over bed, 45" swing in gap, 19' between centers, 4 1/8" spindle bore, speeds to 1000 RPM, threading, tool post mounted sub arc welding system consisting of: s/n 75079 5000

**TOS** SN 71C gap bed engine lathe with 28"/38" swing, 120" between centers, 2.8" spindle bore, speeds to 1000 RPM, threading coolant DRO s/n 077130970192

**HEIMAN** (1991) C11MT gap bed engine lathe with 20" (28" gap) swing, x 90" between centers, 2.5" spindle bore, 2,400 rpm, 3 jaw chuck s/n 12233

### **GRINDERS**

CINICINNATI 350-20 centerless grinder with 20" wheel face, 6" max. work dia., wheel dresser, coolant w/swarf removal, thru feed work rest s/n 35030005V-0020

**BLANCHARD** 18 rotary surface grinder with 30" magnetic table, 36" swing, 17" segmented wheel, coolant s/n 6647

**FREEPORT** SGS-618B surface grinder with 6"x18" mag. Chuck s/n 8502B045

# VERTICAL BORING MILL

WEBSTER & BENNETT 48 DH vertical boring mill with 48" table, 52" swing, 38" under the rail, speeds to 100 RPM s/n n/a

# FACTORY SUPPORT EQUIPMENT

(2) **DARBERT** 3hp vertical mills with 9"x50" table, power feed, 60-4,200 rpm, DRO s/n 94515, 4166

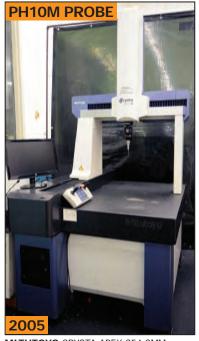
FIRST LC-1.5VS vertical mill with 9" x 42" table, 2hp, power draw bar, DRO s/n 91126556

**NATCO** G4B multi spindle drilling & tapping machine s/n S4266

**NATCO** E4B multi spindle drilling & tapping machine with (24) spindles 2" uppers s/n E4B-137

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### LARGE ASSORTMENT OF PRECISION INSPECTION EQUIPMENT & TOOLING



MITUTOYO CRYSTA-APEX C54 CMM



MITUTOYO BHN-710 CMM



MITUTOYO PH-3500 optical comparator



MICRO-POISE 3687 stiff pivot balancer with MP9400 computer



PARLEC P1500A-0356 tool pre-setter



**LUMONICS** XYMARK laser marking systems



**ANDERSON** water treatment system



Partial view of inspection equipment available

AUCTION CONDUCTED BY CORPORATE ASSETS INC.

### CMM'S

**MITUTOYO** (2005) CRYSTA-APEX C54 CMM with 28" x 46" x 6" granite table, 21" between columns, RENISHAW PH10M probe, cpu, s/n 0263509

MITUTOYO BHN-710 CMM with 70"x40"x9" granite table, 37" between columns, RENISHAW PH9A probe s/n 513406

### **FACTORY SUPPORT EQUIPMENT**

MICRO-POISE 3687 stiff pivot balancer with MP9400 computer s/n 4879

PARLEC P1500A-0356 tool pre-setter s/n P445307-0208 (2) LUMONICS XYMARK laser marking systems s/n 10340, 10275

(2) **LUMONICS** XYMARK laser gas extractors s/n 304, 249

ANDERSON water treatment system s/n 06T178
MITUTOYO PH-3500 optical comparator with 15" screen, MICROPAK 2 DRO s/n 400157

### LATE MODEL ROLLING STOCK & MATERIAL HANDLING EQUIPMENT







View of CLARK and YALE lift trucks



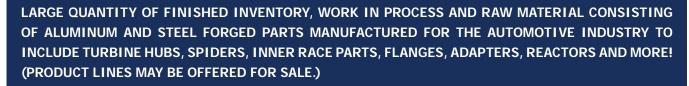
YALE 5700 lbs LPG forklift



GMC C6500 box truck (20,000 KMS only) & FORD E-250 van



**GMC** SIERRA 1500 SLE pick up truck





This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE

### **HUGE ASSORTMENT OF FACTORY SUPPORT EQUIPMENT AVAILABLE**



MOTOMAN robotic welding cell



**DAKE** hydraulic shop press



**KRW WILSON** DC2-SA 100 ton 2 post hydraulic press



WHEELABRATOR shot blast



ARTOS CS-26 single conductor, round cable wire cutting and stripping machine



HYD-MECH H-12 horizontal band saw



**CREATIVE MACHINE** custom drilling machine



RUSH 132C drill grinder



**SULLIVAN PALETEK** 15D rotary air compressor

### ROBOTIC WELDING CELL

MOTOMAN (2000) robotic welding cell consisting of; MOTOMAN SV3X 6 axis welding robot with YASNAC control, MOTOMAN MRP positioner, safety enclosure, light curtains s/n RY8246-0073-3-M

# FACTORY SUPPORT EQUIPMENT

**RUSH** (1999) 132C drill grinder with 1.25" dia. cap, 14" max drill length s/n 2377

**DAKE** hydraulic shop press

**CREATIVE MACHINE** custom drilling machine s/n 1803

**ARTOS** (1997) CS-26 single conductor, round cable wire cutting and stripping machine with feeder s/n 51691-001

**HYD-MECH** (1995) H-12 horizontal band saw with PLC-100 programmable control, 12" cutting capacity, automatic shuttle infeed, bundle cutting, coolant s/n A1095424H

# WHEELABRATOR & SHOTBLAST

WHEELABRATOR shot blast with 26" x 18.75" opening with dust collect s/n na

**EMPIRE** EF-2448 shot blast cabinets with 24" x 48" opening s/n C-13857

### MAJOR 2 PLANT SALE — MULTI-MILLION DOLLAR EVENT!



COMAIRCO LS12 rotary screw air compressor



COMAIRCO SC250, refrigerated air dryer



**MISCELLANEOUS** 

rotary table s/n 82-1014

300 lbs. max. load, s/n 9654

press s/n 10621-002

INSPECTION

by 5:00 P.M.

by 5:00 P.M. **DIRECTIONS** 

PAYMENT

We

Accept

conditions may apply.

All subject to prior sale.

rpm, s/n na

s/n D4617392

cvlinders

K&K 275 horizontal band saw s/n 9272 WILLIAMS & WILSON gear head drill with 1518

(5) custom hydraulic bushing press with pneumatic

LS POWERBLOC D465 C frame hydraulic press

KR WILSON DC2-SA 100 ton 2 post hydraulic

**AUCTION DETAILS** 

Tuesday, December 4, 2012 from 9:00 A.M. to 5:00

Visit our website at www.corpassets.com, click on Upcoming Auctions: PRECISION-TECH LIMITED button, click on Map tab and get directions by

P.M. and morning of auction to start of auction.

Small items: Thursday, December 6, 2012

Remaining items: Friday, January 11, 2013

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**ACCOMMODATIONS & CAR RENTALS** 

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WELLS 1270 horizontal band saw s/n 2083 HALTON HM52072 rotary pallet wrapper with 52"

BAXTER 250 roll in band saw s/n 2724 MILLERMATIC 200 mig welder s/n JH307610 UPRIGHT UL-33 manlift with 32ft max height,

EDLUND 2F-12 pedestal drill s/n 67375

(2) CLECO SBA-18-AH power screwdrivers ALSO: Lrg qty. of finished inventory, work in process and raw material consisting of aluminum & steel forged parts manufactured for the automotive industry, dumping hoppers, 40 & 50 taper tooling, lockers, LISTA cabinets, stackable bins, office furniture, computers and much more!

ACE MAR 55 air dryer



Partial view of cylinder presses available



View of scrubbers and man lift



**NEWAGE** hardness tester



Partial view of stackable bins



Partial view of stackable bins



Partial view of tooling Partial view of tooling available





Partial view of tombstones available



Partial view of tooling available



Partial view of tooling available

### **AIR COMPRESSORS & DRYERS**

SULLIVAN PALETEK 15D rotary air compressor with 15 HP motor s/n W061074

COMAIRCO 16-100AO, 100 hp rotary screw air compressor s/n B-2679

ACE MAR 55 air dryer s/n 11-04-MA0491

COMAIRCO SC250, refrigerated air dryer s/n 60309 ATLAS COPCO FD611 refrigerated air dryer s/n na

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New auctions added to our website regularly!

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ALLTYPE FABRICATORS LIMITED

Late Model CNC Plasma & Plate Fabricating Facility Georgetown, Ontario L7G 1J3 Tuesday, November 27, 2012 10:30 A.M. EST

Surplus to the Continuing Operations of PATTERSON INDUSTRIES

Large Capacity & Very Heavy Duty Fabricating Facility Scarborough, Ontario M1L 3X4

DOUBLE K CONSULTING INC.

Late Model Multi-Axis CNC Machining Facility Aurora, Ontario L0H 1G0

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