

**CORPORATE
ASSETS INC**

ONLINE AUCTION

**ROCAND MOLDS DESIGNING
AND MANUFACTURING**



**MARK YOUR
CALENDARS!**

**Tuesday, September 10
10:30 AM EDT**

2511, boul. du Parc-Technologique,
Sainte-Foy, QC, G1P 4S5

Inspection: Monday, September 9 from 9 AM to 4 PM EDT.

LIVE WEBCAST ONLY BidSpotter

MULTIMILLION-DOLLAR & EXCEPTIONAL CAPACITY CNC MACHINE TOOL EVENT!



AUCTION CONDUCTED BY:

CORPORATE ASSETS INC

“Let Our Experience Be Your #1 Asset”™

373 Munster Avenue, Toronto, ON, Canada M8Z 3C8

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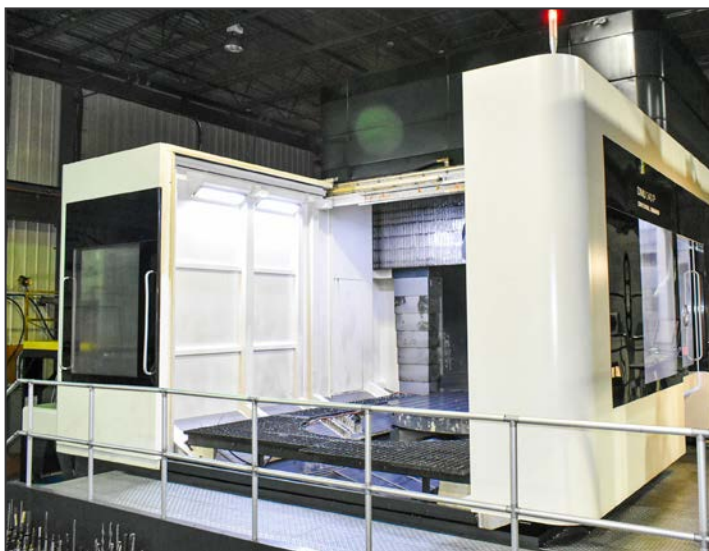
DMG DMU 340P UNIMOLD 5-AXIS HIGH SPEED UNIVERSAL MACHINING CENTER

2012



5 AXIS CNC UNIVERSAL MACHINING CENTER

DMG (2012) DMU 340P UNIMOLD 5-axis high speed universal machining center with DMG SIEMENS ERGOLINE 840D SOLUTIONLINE CNC control with 3D machining, 3D tool compensation, Comp CAD high speed machining function and power failure safety package options, equipped with optional 102.30" diameter x 86.60" combination CNC controlled rotary table with optional through table hydraulic clamping, travels X-133.80", Y-133.80", Z-63.00", B-210 degrees, C-360 degrees, equipped with optional 69.8 hp HSK 100 spindle with speeds to 12,000 rpm, 60 station HSK 100 ATC, spindle chiller, optional 24,000 rpm HSK 63 high speed pickup spindle, 16-station HSK 63 ATC, M&H touch probe system, BLUM laser tool checker, high pressure temperature controlled through spindle coolant with paper microfiltration system, chip augers and conveyor, VISIOPORT rotary clear view window, 440v/3ph/60hz, s/n 1202 000073



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DMG DMU 210P 5-AXIS HIGH SPEED UNIVERSAL MACHINING CENTER

2012



5 AXIS CNC UNIVERSAL MACHINING CENTERS

DMG (2012) DMU 210P 5-axis high speed universal machining center with DMG SIEMENS ERGOLINE 840D SOLUTIONLINE CNC control with 3D machining, 3D tool compensation, Comp CAD high speed machining function and power failure safety package options, 67" diameter CNC controlled rotary table with optional through table hydraulic clamping, optional 22,050 lbs increased table load capacity, travels X-70.90", Y-82.60", Z-49.20", B-210 degrees, C-360 degrees, equipped with optional 69.8 hp HSK 100 spindle with speeds to 12,000 rpm, 60 station HSK 100 ATC, spindle chiller, optional 24,000 rpm HSK 63 high speed pickup spindle, M&H touch probe system, BLUM laser tool checker, high pressure temperature controlled through spindle coolant with paper microfiltration system, chip augers and conveyor, VISIOPORT rotary clear view window, 440v/3ph/60hz, s/n 1172 000084 3 2773483

DMG (2011) DMU 100 MONOBLOCK 5-axis high speed universal machining center with DMG SIEMENS 840D SOLUTIONLINE CNC control with optional 3D QUICKSET, 31.50" diameter x 59.10" combination CNC controlled rotary table, travels X-49.20", Y-28.00", Z-28.00", B-155 degrees(-120+35), C-360 degrees in 0.001" degree increments, equipped with optional 40 hp HSK 63 spindle with speeds to 18,000 rpm, 32 station ATC, spindle chiller, HEIDENHAIN touch probe system, BLUM laser tool checker, high pressure temperature controlled through spindle coolant with paper microfiltration system, chip augers and conveyor, VISIOPORT rotary clear view window, 400v/3ph/60hz, s/n 1160 005293

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NICE OFFERING OF 5 AXIS CNC UNIVERSAL MACHINING CENTERS

2011



INTEGRATED CNC ROTARY TABLE

DMG DMU 100 MONOBLOCK 5-axis high speed universal machining center



2015



DMG DMU 70 NEW DMG DESIGN 5-axis high speed universal machining center



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LARGE CAPACITY 5 AXIS CNC BRIDGE MILLS AVAILABLE

2003



98.42" X 49.21" TABLE

HURON KX200 5-axis high speed bridge type CNC vertical machining center

5 AXIS CNC BRIDGE TYPE VERTICAL MACHINING CENTER

HURON (2003) KX200 5-axis high speed bridge type CNC vertical machining center with SIEMENS SINUMERIK 840D CNC control, 98.42"x49.21" table, 19,800 lbs table capacity, travels X-90.55", Y-90.55", Z-39.37", B +/- 95 degrees, C +/- 190 degrees, spindle speeds to 18,000 rpm, 40 HP main spindle drive, HSK 63-A spindle taper, 40 station ATC, spindle chiller, SIEMENS TSR touch probe, BLUM laser tool checker, high pressure through spindle coolant with DOMANGE microfiltration system, chip augers and conveyor, 440v/3ph/60hz, s/n 002282

CNC HIGH SPEED BRIDGE TYPE VERTICAL MACHINING CENTERS

HURON KX30 high speed bridge type CNC vertical machining center with SIEMENS SINUMERIK 840D CNC control, 78.74"x39.37" table, travels X-70.86", Y-39.37", Z-21.65", spindle speeds to 18,000 rpm (recent rebuild), 20 HP main spindle drive, HSK 63-A spindle taper, 30 station ATC, spindle chiller, SIEMENS TSR touch probe, BLUM laser tool checker, high pressure through spindle coolant with DOMANGE microfiltration system, chip augers and conveyor, 440v/3ph/60hz, s/n 019251

MAZAK FJV 50/80 high speed bridge type CNC vertical machining center with MAZATROL PC FUSION 640M CNC control, 88.03"x39.37" table, 8,800 lbs max table loading capacity, travels X-78.74", Y-45.27", Z-23.03", speeds to 10,000 rpm, 35 HP main spindle drive, CAT 50 spindle taper, 30 station ATC, spindle chiller, coolant, chip augers, 230-440v/3ph/50-60hz, s/n 143411

18,000 RPM



78.74" X 39.37" TABLE

HURON KX30 high speed bridge type CNC vertical machining center

5 AXIS CNC UNIVERSAL MACHINING CENTER

DMG (2015) DMU 70 NEW DMG DESIGN 5-axis high speed universal machining center with DMG ERGOLINE SIEMENS 840D SL OPERATE CNC control with optional 3D QUICKSET, 31.50" x 24.40" simultaneous swivel rotary table, travels X-29.50", Y-23.60", Z-20.50", B-115 degrees(-110+5), C-360 degrees, equipped with optional 47 hp HSK 63 spindle with speeds to 18,000 rpm, 30 station ATC, spindle chiller, touch probe system, BLUM laser tool checker, high pressure temperature controlled through spindle coolant with paper microfiltration system, chip augers and conveyor, VISIOPORT rotary clear view window, 400v/3ph/60hz, s/n 15435739544



88.03" X 39.37" TABLE

MAZAK FJV 50/80 high speed bridge type CNC vertical machining center

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LATE MODEL CNC MULTI TASKING TURNING CENTERS

2015



MAZAK INTEGREX i-200 40"/1000U CNC multitasking live milling and turning center

2015



MAZAK QUICK TURN 250 MY 20"/500U CNC multitasking live milling and turning center

2001

LIVE MILLING



MAZAK INTEGREX 300-2Y CNC multitasking live milling and turning center

CNC MULTI TASKING TURNING CENTERS

MAZAK (2015) INTEGREX i-200 40"/1000U CNC multitasking live milling and turning center with MAZATROL SMOOTHX touch screen CNC control with EIA/ISO simultaneous 5-axis function, 25.91" swing, 25.91" max. machining diameter, 39.80" max. machining length, 2.60" max bar capacity, travels X-24.21", Y-9.84", Z- 42.40", W- 40.39", C-360 degrees in 0.0001 degree increment, B- 240 degree with 0.0001 degree contouring capability, KITAGAWA 10" 3-jaw chuck, 30 hp turning spindle with speeds to 5000 rpm, 30 hp live milling spindle with speeds to 12,000 rpm, CAPTO spindle taper, 36 station ATC, high power coolant through milling spindle, CNC programmable tailstock, automatic tool checker arm, chip conveyor, 400v/3ph/60hz, 269929

MAZAK (2017) QUICK TURN 250 MY 20"/500U CNC multitasking live milling and turning center with MAZATROL SMOOTHG touch screen CNC control with threading option, 26.5" swing, 14.75" max. machining diameter, 19.85" max. machining length, 3.58" spindle bore, 3.00" max bar capacity, travels X-9.00", Y-4.00", Z- 22.75", W- 21.75", C-360 degrees in 0.0001 degree increment, KITAGAWA 10" 3-jaw chuck, 35 hp main spindle with speeds to 4000 rpm, 12-station VDI turret, 10 hp live milling spindle with speeds to 6000 rpm, high power coolant through turret, CNC programmable tailstock, automatic tool checker arm, chip conveyor, 3,280 cutting hours (recorded on meter at time of listing), 575v/3ph/60hz, s/n: 279925

MAZAK (2001) INTEGREX 300-2Y CNC multitasking live milling and turning center with MAZATROL PC FUSION 640, 24.01" swing, 41.20" max. machining length, travels X-22.83", Y-4.13", Z- 43.30", C-360 degrees in 0.0001 degree increment, B- 225 degree, KITAGAWA 12" 3-jaw chuck, 30 hp turning spindle with speeds to 3500 rpm, live milling spindle with speeds to 4500 rpm, 40 station ATC, high pressure coolant, CNC programmable tailstock, automatic tool checker arm, chip conveyor, 400v/3ph/60hz, 156668

LATE MODEL EDMs

SODICK (2015) AG60L CNC sinker type EDM with SODICK LN2 LP60 CNC control, 29.13"x21.65" ceramic T-slot table, travels: X - 23.62", Y - 16.53", Z - 14.56", 38.19"x29.13"x17.71" tank dimensions, 3,306 lb. max. workpiece weight, EROWA precision head, 6-station ATC, dielectric tank with filtration, 200v/3ph/60hz, s/n: T0676

SODICK (2010) AG60L CNC sinker type EDM with SODICK LN2 LP60 CNC control, 29.13"x21.65" ceramic T-slot table, travels: X - 23.62", Y - 16.53", Z - 14.56", 38.19"x29.13"x17.71" tank dimensions, 3,306 lb. max. workpiece weight, EROWA precision head, 6-station ATC, dielectric tank with filtration, 200v/3ph/60hz, s/n: 0054

SODICK (2015) SLN 600G CNC wire type EDM with SODICK SPW SC 600T 19" touch screen CNC control, 41.00" x 27.00" x 14.00" max part size, travels: X - 23.62", Y - 15.75", Z - 13.78", 41.34"x27.95" tank dimensions, dielectric tank with filtration, 200v/3ph/60hz, s/n: T0569

SODICK (2010) AG 600L CNC wire type EDM with SODICK LN2 W CNC control, 31.00" x 22.00" x 13.00" max part size, travels: X - 23.62", Y - 15.75", Z - 13.78", 41.34"x27.95" tank dimensions, dielectric tank with filtration, 200v/3ph/60hz, s/n: 0076

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LATE MODEL SPOTTING PRESS AND EDMs AVAILABLE

2015



51" X 63" PLATENS

100 TON CAPACITY

REIS TUS 130-100 hydraulic spotting and try-out press

2015



SODICK AG60L CNC sinker type EDM

2010



SODICK AG 600L CNC wire type EDM

2013



WIN LASER CNC CONTROL

ALPHA LASER ALFLAK 300S portable compact CNC precision laser welding system



Partial view of welders available

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COMPLETE INJECTION MOLDING TRY-OUT DEPARTMENT



KAWAGUCHI KM360B horizontal hydraulic injection molding machine



KAWAGUCHI K 180-B horizontal hydraulic injection molding machine



ENGEL ES 330/80 horizontal hydraulic injection molding machine



FARO EDGE E-09 portable 6-axis CMM arm

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43' SPAN

20 TON CAPACITY

KONE double girder top running overhead bridge crane



10 TON CAPACITY

KONE single girder top running overhead bridge crane



5 TON CAPACITY

CDG LEVAGE single girder top running overhead bridge crane



7,200 LB. CAPACITY

YALE GLC120MGNGAE090 LPG forklift



2016
HYDMECH S-20 horizontal pivot band saw



LEBLANC gap bed engine lathe



CY DRUMMOND CY-S1760G gap bed engine lathe

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ROCAND MOLDS DESIGNING AND MANUFACTURING

Tuesday, September 10
Sainte-Foy, Quebec, Canada



2012
SOUCO FM-5V vertical turret milling machines



ZJ SHENGYANG Z3050X16(i) 5' radial arm drill



Partial view of tooling available



2015
ACER SUPRA-818AII hydraulic surface grinder



ACER 2040AHD hydraulic surface grinder



Partial view of hardware available

THIS IS A PARTIAL LISTING ONLY! FOR FURTHER INFORMATION, PLEASE VISIT WWW.CORPASSETS.COM

AUCTION DETAILS

LIVE WEBCAST ONLY

INSPECTION

Monday, September 9 from 9 AM to 4 PM EDT.

REMOVAL

All assets must be removed no later than Thursday, October 31 BY APPOINTMENT ONLY. Please email info@corpassets.com to arrange.

TERMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

PAYMENT

A Buyer's Premium will apply at this sale. International & online bidders may need a refundable deposit to bid. **SALE WILL BE CONDUCTED IN USD.**

Please refer to our website at www.corpassets.com or call 416.962.9600 for further information. Pour les services en français, composez le 1.855.583.5551

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